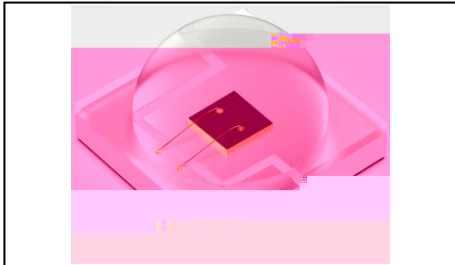


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## 1. Description 产品介绍

### 1.1 产品描述



The Red source color devices are made with AlGaInP on Substrate Light Emitting Diode

红光 LED 由 AlGaInP 四种元素芯片激发而成

The LED package dimension: 3.45mmX3.45mmX2.20mm.

产品尺寸: 3.45mmX3.45mmX2.20mm。

### 1.2 Features 产品特征

Ceramics Package. 陶瓷封装

Extremely wide viewing angle. 发光角度大

Suitable for all SMT assembly and solder process. 适用于所有的SMT组装和焊接工艺

Available on tape and reel. 适用于载带及卷轴

Moisture sensitive level: Level 1. 防潮等级: Level 1

RoHS compliant. 满足RoHS要求

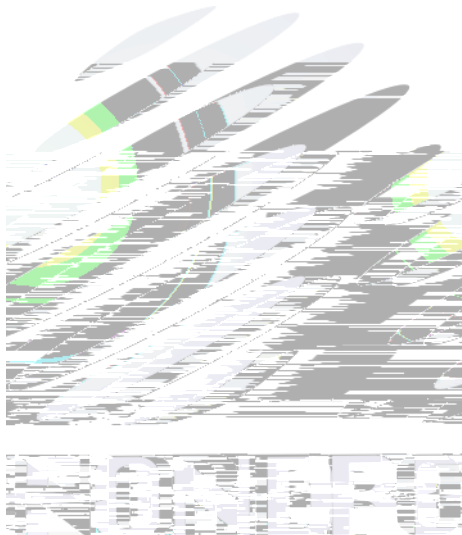
### 1.3 Application 产品应用

Article color lamp, lamp belt. 彩色灯条、灯带

Plant lighting, Landscape lighting

植物照明、景观照明、舞台摄影

Hotels, markets, offices, household and other indoor uses. 酒店、商场、办公室、家用及其它室内用途



## 1.5 Product Parameters 产品参数

Table 1-1 Electrical / Optical Characteristics at Ts=25°C 电性与光学特性

Item 项目	Symbol 符号	Test Condition 测试条件	Value			Unit 单位
			Min. (最小值)	Typ (典型值)	Max. (最大值)	
Forward Voltage (正向电压)	V <sub>F</sub>	I <sub>F</sub> =350mA	1.6	---	2.4	V
Luminous Flux (光通量)	IV	I <sub>F</sub> =350mA	30	---	80	lm
Total radiant flux (辐射功率)	e	I <sub>F</sub> =350mA	200	---	500	mW
		I <sub>F</sub> =700mA	400	---	---	mW
Dominant Wavelength (主波长)	λ <sub>D</sub>	I <sub>F</sub> =350mA	625	---	645	nm
Peak Wavelength (峰值波长)	λ <sub>P</sub>	I <sub>F</sub> =350mA	635	---	655	nm
Reverse Current (漏电流)	I <sub>R</sub>	V <sub>R</sub> =5V	---	---	10	uA
Viewing Angle (发光角度)		I <sub>F</sub> =350mA	---	120	---	deg

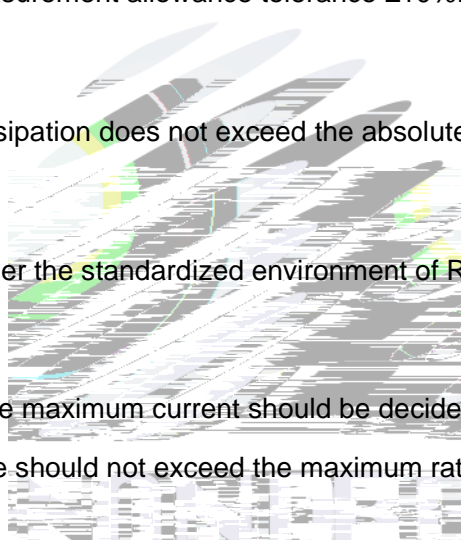
Table 1-2 Absolute Maximum Ratings at Ts=25°C 绝对最大值

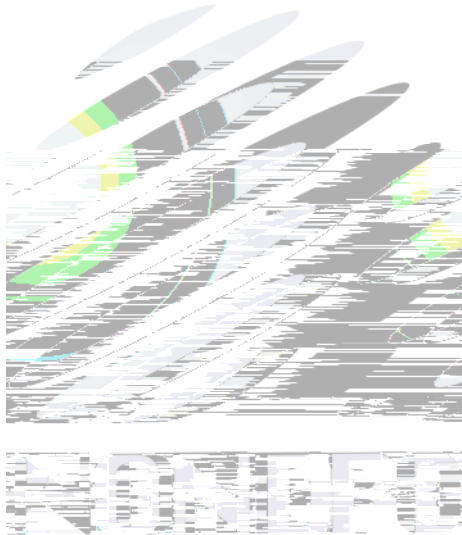
Parameter (参数)	Symbol (符号)	Rating (值)	Units (单位)
Power Dissipation (功耗)	P <sub>D</sub>	2400	mW
Forward Current (正向电流)	I <sub>F</sub>	1000	mA
Peak Forward Current (峰值电流)	I <sub>FP</sub>	1100	mA
Reverse Voltage (反向电压)	V <sub>R</sub>	5	V
Electrostatic Discharge (HBM) (静电)	E <sub>SD</sub>	2000	V
Operating Temperature (操作温度)	T <sub>OPR</sub>	-40 ~ +85	

Storage Temperature (储存温度)	T <sub>OPR</sub>	-40 ~ +85	
Junction Temperature (结温)	T <sub>J</sub>	115	

Notes 备注:

- 1/10 Duty cycle, 0.1ms pulse width. 脉宽0.1ms, 占空比1/10.
- The above forward voltage measurement allowance tolerance is  $\pm 0.1V$ . 以上所示电压测量误差  $\pm 0.1V$ .
- The above Dominant Wavelength measurement allowance tolerance is  $\pm 1nm$ . 以上所示波长测量误差  $\pm 1nm$ .
- The above luminous intensity measurement allowance tolerance  $\pm 10\%$ . 上述发光强度的测试允许公差为  $\pm 10\%$ .
- Care is to be taken that power dissipation does not exceed the absolute maximum rating of the product. 使用功率不能超过规定的最大值。
- All measurements were made under the standardized environment of Refond. 所有测试都是基于瑞丰现有的标准测试平台。
- When the LEDs are in operation the maximum current should be decided after measuring the package temperature junction temperature should not exceed the maximum rate. LED 使用的最大电流需要根据散热条件确定, 结温不能超过最大值。





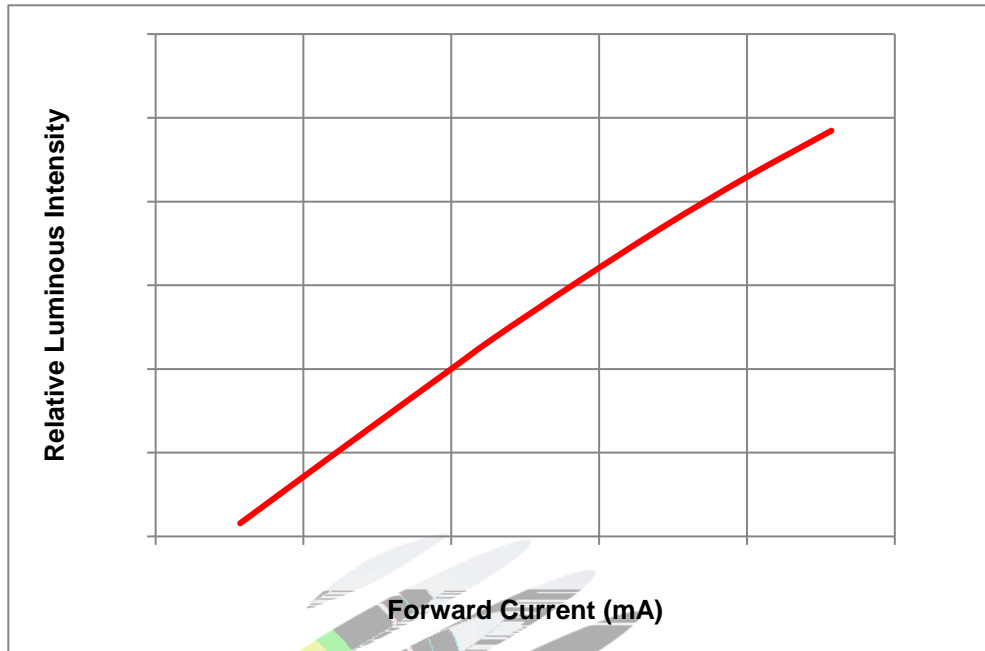


Fig 1-7 Forward Current Vs Relative Intensity 正向电流与相对光强特性曲线

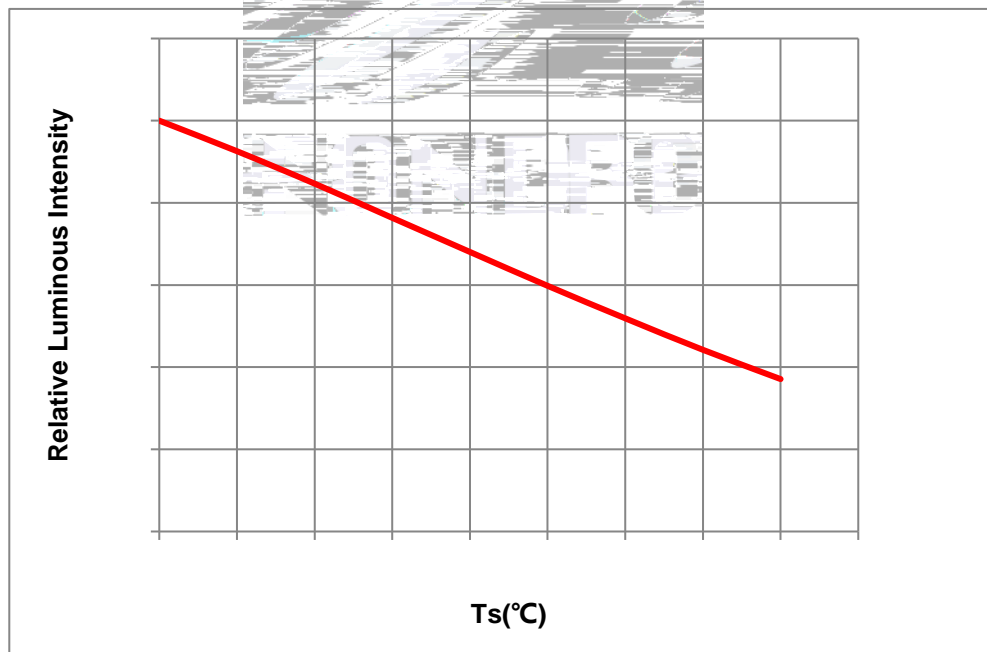


Fig.1-8 Temperature Vs Relative Intensity 引脚温度与相对光强特性曲线



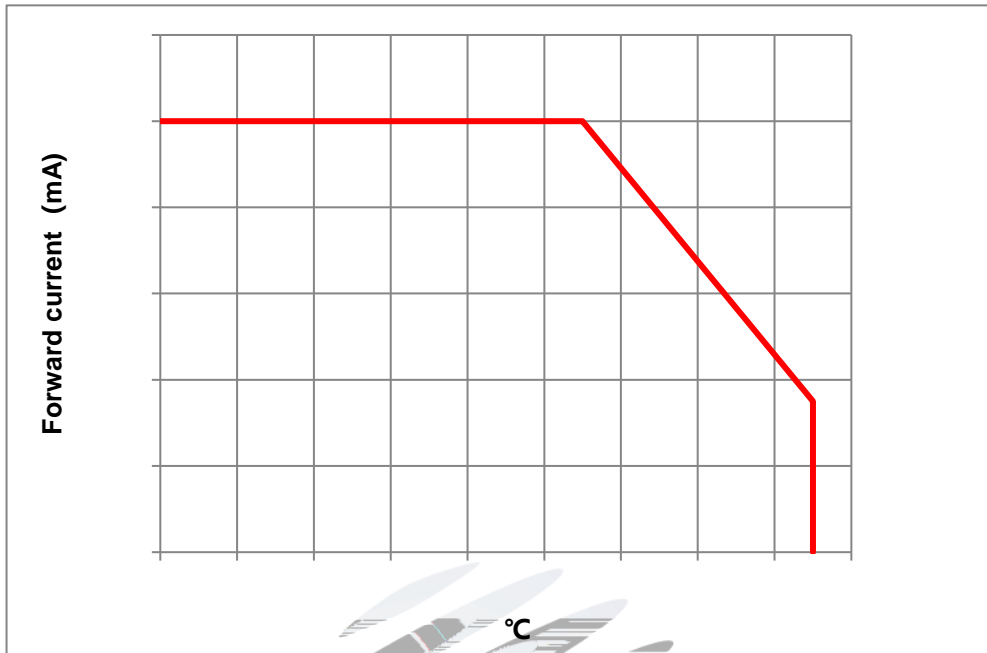


Fig 1-9 Ts Temperature Vs Forward Current 管脚温度与正向电流特性曲

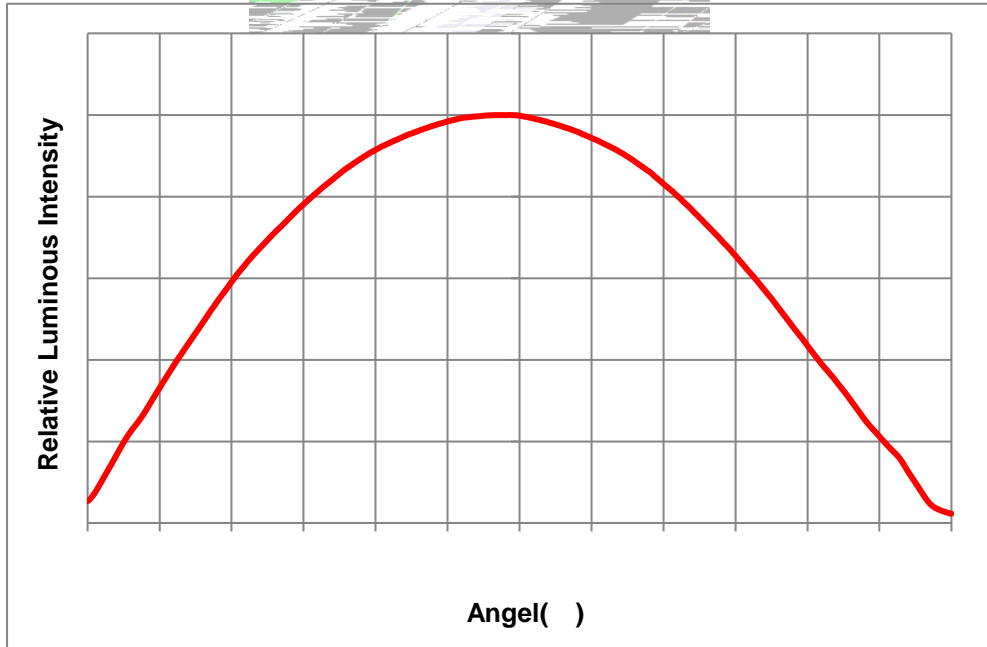


Fig 1-11 Radiation diagram 辐射特性曲线

## 2. Packaging 产品包装

### 2.1 Packaging Specification 包装规格

Package: 1000pcs/reel. 包装每卷

#### 2.1.1 Carrier Tape Dimension 载带尺寸

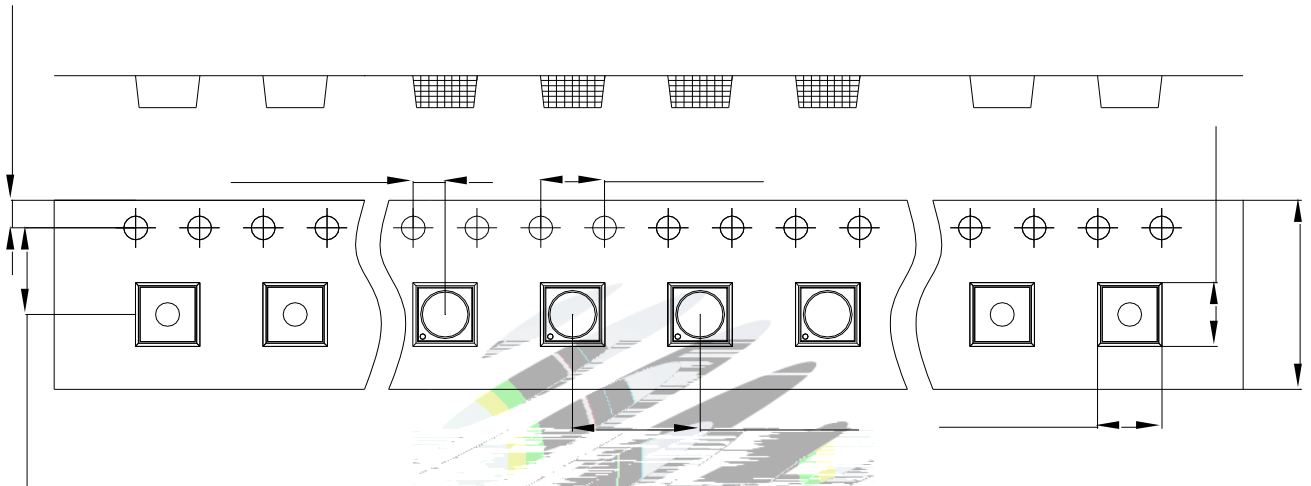


Fig.2-1 Carrier Tape Dimension 载带尺寸

#### 2.1.2 Reel Dimension 卷盘尺寸

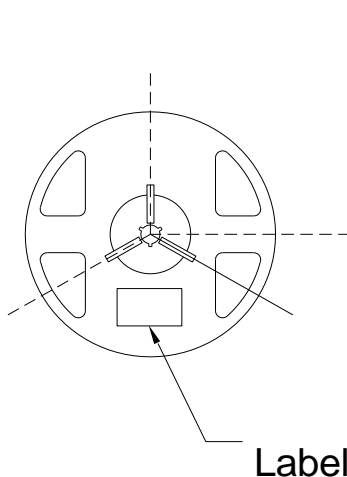


Fig.2-2 Reel 卷盘

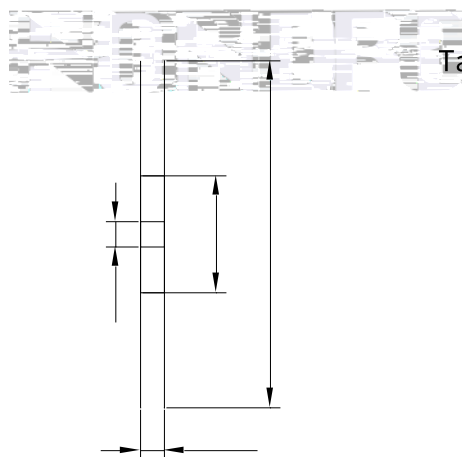


Table 2-1 Reel Dimension 卷盘尺寸

A	14.0±0.5mm
B	178±1mm
C	59±1mm
D	13.9±0.5mm

Notes 备注:

The tolerances unless mentioned  $\pm 0.1$ mm. Unit : mm 注: 未注公差为  $\pm 0.1$ 毫米, 尺寸单位: 毫米。

### 2.1.3 Label Form Specification 标签规格

Table 2-2 Label Parameter 标签参数

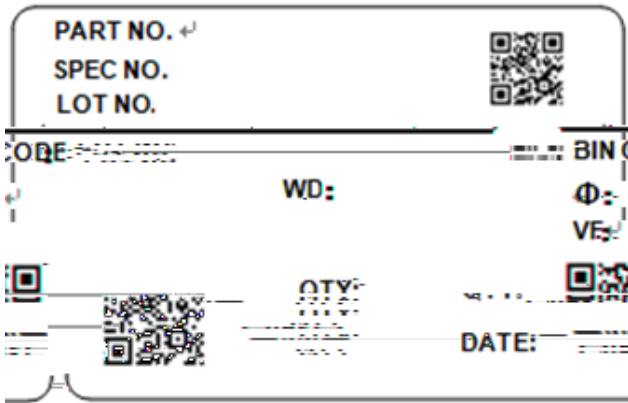


Fig 2-3 Label Form 标签模板

PART NO.	Part Number 品名
SPEC NO.	Spec Number 规格
LOT NO.	Lot Number 批次号
BIN CODE	Bin Code 参数代码
	Luminous flux 光通量
WD	Dominant Wavelength
V <sub>F</sub>	Forward Voltage 正向电压
QTY	Packing Quantity 数量
DATE	Made Date 生产日期

### 2.2 Moisture Resistant Packing 防潮包装

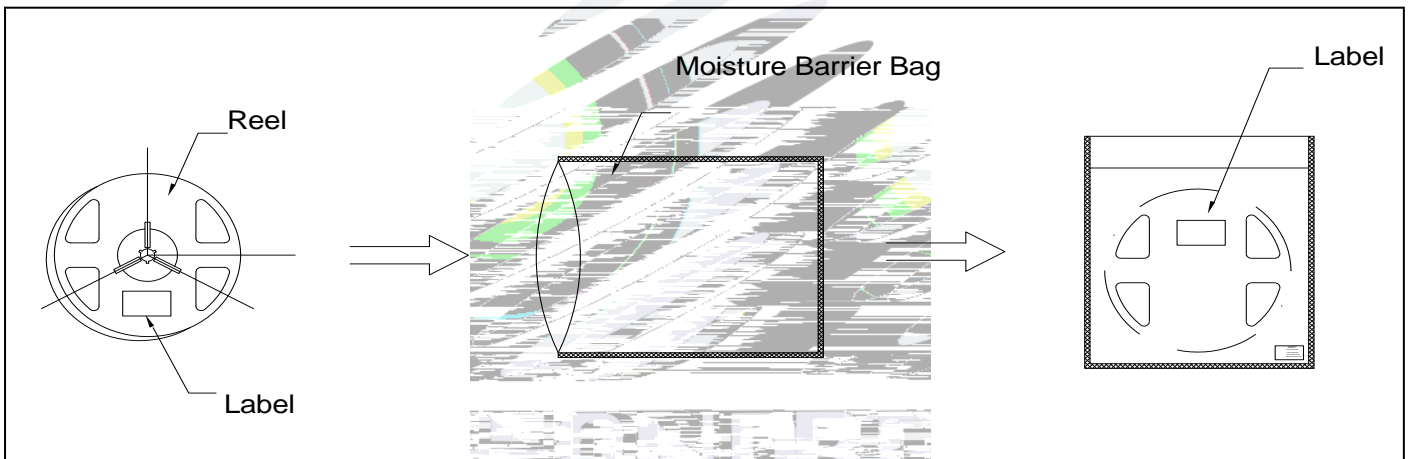


Fig.2- Packing specification 包装说明

### 2.3 Cardboard Box 包装纸箱

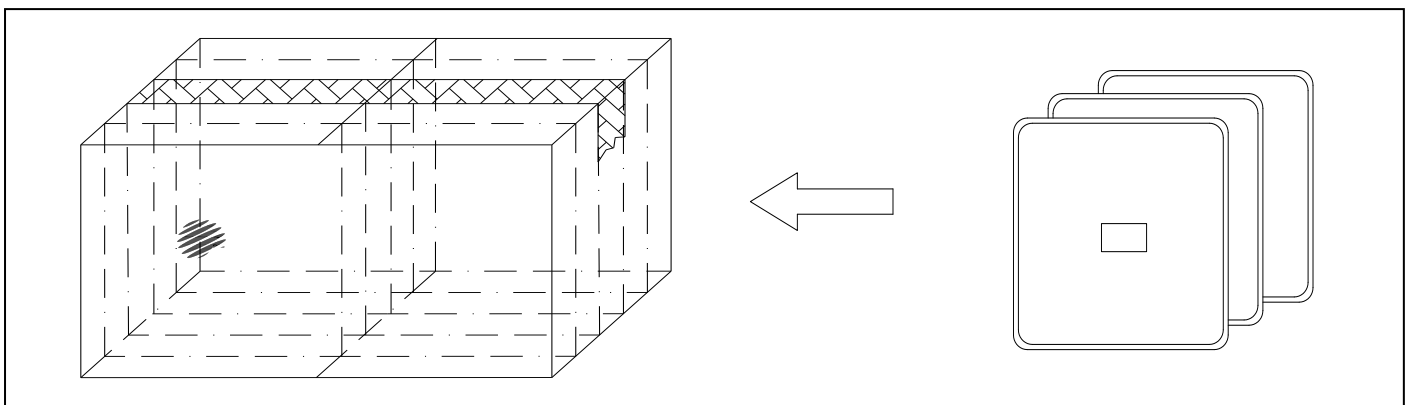


Fig.2- Cardboard Box 包装纸箱

## 2.4 Reliability Test Items And Conditions 信赖性测试项目及条件

Table 2-3 Test items and conditions 测试项目及条件

Test Items 项目	Ref. Standard 参考标准	Test Condition 测试条件	Time 时间	Quantity 数量	Ac/Re 接收/拒收
Reflow 回流焊	JESD22-B106	T <sub>emp</sub> : 260°C max T=10 sec	2 times.	10 pcs.	0/1
Thermal Shock 冷热冲击	JEITAED-4701 300307	-40°C 15min 10s 100°C 15min	500 cycles.	10 pcs.	0/1
High Temperature Storage 高温保存	JEITAED-4701200201	T <sub>emp</sub> : 100°C	1000 hrs.	10 pcs.	0/1
Low Temperature Storage 低温保存	JEITA ED-4701200 202	T <sub>emp</sub> : -40°C	1000 hrs.	10 pcs.	0/1
Life Test 常温通电	JESD22-A108	T <sub>A</sub> =25°C I <sub>F</sub> =350mA	1000 hrs.	10 pcs.	0/1
High Temperature High Humidity Life Test 高温高湿通电	JESD22-A101	60°C / 90%RH I <sub>F</sub> =350mA	1000 hrs.	10 pcs.	0/1

## 2.5 Criteria For Judging Damage 失效判定标准

Table 2-4 Criteria for judging damage 失效判定标准

Test Items 项目	Symbol 符号	Test Condition 测试条件	Criteria For Judgement 判定标准	Applicable project 适用项目
Forward Voltage 电压	$V_F$	$I_F=350\text{mA}$	$\leq \pm 10\%$	Reflow Thermal Shock
Luminous Flux 光通量		$I_F=350\text{mA}$	Maintenance $\geq 80\%$ 光通量维持率	High and Low Temperature Storage Life Test
Lamp Bead Light Test 灯珠点亮测试	/	$I_F=350\text{mA}$	No open circuit short circuit or flicker 无开路、短路、闪变	High Temperature High Humidity Life Test

### Notes 备注:

- The above reliability tests is based on the verification of a single/strip LED of Refond's existing experimental platform, the reliability experiment was taken under good heat dissipation conditions. when customers applies the LED to the series and parallel circuit, should take consideration of all the factors such as the current, voltage distribution, heat dissipation and others. 以上可靠性测试是基于瑞丰现有实验平台单颗/条 LED 在良好散热条件验证下的结果。客户端将 LED 应用于串、并联线路时, 需自行评估电流、电压分配、散热等。
- The technical information shown in the data sheets is limited to the typical characteristics and circuit examples of the referenced products. It does not constitute the warranting of industrial property nor the granting of any license. 以上技术数据仅为产品的典型值, 只作为参考, 不作为任何应用条件及应用方式的保证。

## 回流焊说明

### 回流焊说明

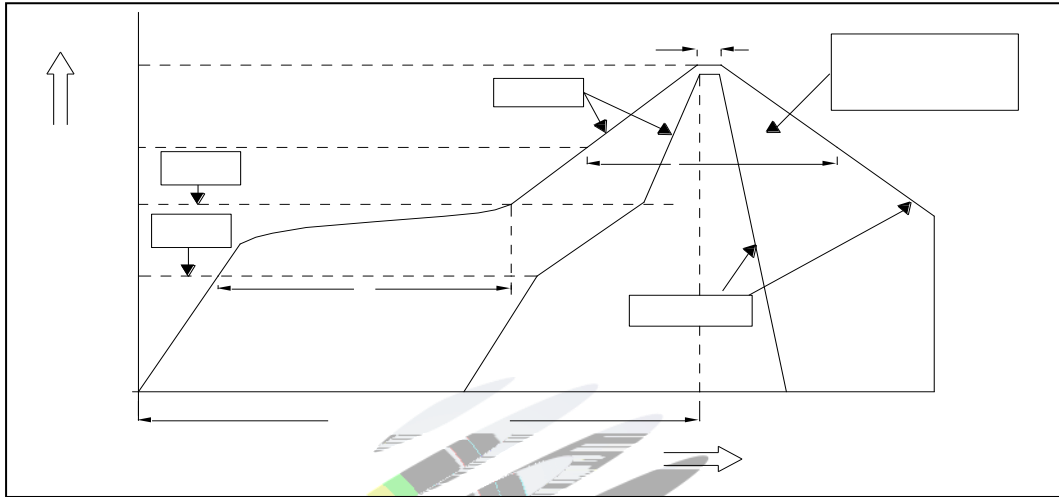


Fig.3-1 SMT Reflow Soldering Instructions SMT 回流焊说明

Table 3-1 SMT Reflow Soldering Parameter SMT 回流焊参数

Average temperature rise speed 平均升温速度 (T <sub>max</sub> 至 T <sub>P</sub> )	Max 3 °C/ s 最高3 °C/秒
Preheating: minimum temperature 预热: 最低温度 (T <sub>min</sub> )	150 °C
Preheating: Max temperature 预热: 最高温度 (T <sub>max</sub> )	200 °C
Preheating: Time 预热: 时间 (T <sub>min</sub> 至 T <sub>max</sub> )	60 - 120秒 60s-120s
Time limited to maintain high temperature: the temperature 限时维持高温: 温度 (T <sub>L</sub> )	217 °C
Time limited to maintain high temperature: The Time 限时维持高温: 时间 (t <sub>L</sub> )	Max 60s 最多60秒
Peak /Classification of temperature: 峰值 / 分类温度 (T <sub>P</sub> )	260 °C
Time limit classification of peak temperature time 限时峰值分类温度: 时间 (t <sub>p</sub> )	Max 10s 最多10秒

Hold time within 5 °C with the actual peak temperature (TP) 与实际峰值温度 (TP) 相差 5 °C 以内的保持时间	Max 30s 最多30秒
Cooling speed 降温速度	Max 6 °C/ s 最高6 °C/秒
Needed time from 25 °C to Tp 25 °C 升至峰值温度所需时间	Max 8 minutes 最多8分钟

Notes 备注:

- (1) The number of reflows should not exceed two, and if the time between reflows exceeds 24 hours, the LED may be damaged due to moisture absorption. 回流焊次数不可以超过两次，两次回流焊的时间间隔如果超过24小时，LED可能由于吸湿而损坏。
- (2) When welding, do not press hard on the surface of the gel while the material is hot. 当焊接时，不要在材料受热时用力压胶体表面。

3.1.1 Soldering Iron 烙铁焊接

- (1) When do soldering by hand, keep the temperature of iron below less 300 less than 3 seconds 当手工焊接时,烙铁的温度必须小于300°C，时间不可超过3秒。
- (2) Soldering by hand should be done only one time. 手工焊接只可焊接一次。

3.1.2 Repairing 修补

Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed in advance whether the characteristics of LEDs will or not be damaged by repairing.

LED 贴片焊后不可再进行烙铁手工焊接，烙铁手工焊接会对LED本身特性造成破坏。

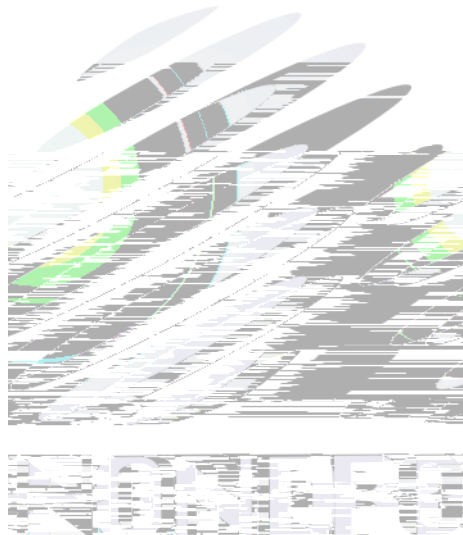
3.1.3 Cautions 注意事项

- (1) The encapsulated material of the LEDs is silicone. Therefore the LEDs have a soft surface on the top of package. The pressure to the top surface will be impacted on the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the encapsulated part. So when use

the picking up nozzle, the pressure on the silicone resin should be proper. LED封装胶为硅胶，表面压力的过大或过小都会影响LED的可靠性，因此应有预防措施避免在按压器件，当使用吸嘴时，胶体表面的压力应是恰当的。

(2) Components should not be mounted on warped (non coplanar) portion of PCB. After soldering, do not warp the circuit board. LED灯珠不要焊接在变曲的PCB板上，焊接完成后也不要弯曲电路板。

(3) Do not apply mechanical force or excess vibration during the cooling process to normal temperature after soldering. Do not rapidly cool device after soldering.回流焊之后冷却过程中，不要对材料施加外力，也不要震动，回流焊后，不要采用激剧冷却的方式。





## 产品使用注意事项

### 产品使用注意事项

(1) LED operating environment and sulfur element composition cannot be over 100PPM in the LED mating usage material. This is provided for informational purposes only and is not a warranty or endorsement. LED 工作环境及与 LED 适配的材料中硫元素及化合物成份不可超过 100PPM. 这只是一个建议, 不作任何品质担保。

(2) In order to prevent external material from getting into the inside of LED, which may cause the malfunction of LED, the single content of Bromine element is required to be less than 900PPM, the single content of Chlorine element is required to be less than 900PPM, the total content of Bromine element and Chlorine element in the external materials of the application products is required to be less than 1500PPM. This is provided for informational purposes only and is not a warranty or endorsement. 为了防止外界物质进入 LED 内部以造成 LED 的损伤, 所处环境及所用套件等等, 单一的溴元素含量要求小于 900PPM, 单一氯元素含量要求小于 900PPM, 溴元素与氯元素总含量必须小于 1500PPM. 这只是一个建议, 不作任何品质担保。

(3) VOCs (Volatile organic compounds) emitted from materials used in the construction of fixtures can penetrate silicone encapsulants of LEDs and discolor when exposed to heat and photonic energy. The result can be a significant loss of light output from the fixture. Knowledge of the properties of the materials selected to be used in the construction of fixtures can help prevent these issues. Refond advises against the use of any chemicals or materials that have been found or are suspected to have an adverse affect on device performance or reliability. To verify compatibility, Refond recommends that all chemicals and materials be tested in the specific application and environment for which they are intended to be used. Attaching LEDs, do not use adhesives that outgas organic vapor. 应用套件中的挥发性物质会渗透到 LED 内部, 在通电产生光子及热的条件下, 会导致 LED 变色, 进而造成严重光衰, 提前了解套件材料能够避免产生这些问题。瑞丰反对使用任何对 LED 有害的物质, 即使仅仅怀疑有害。针对特定的用途和使用环境, 瑞丰建议对所有的物质和材料进行相容性的测试。在贴装 LED 时候, 不要使用能产生有机挥发性气体的粘结剂。

(4) Handle the component along the side surface by using forceps or appropriate tools; do not directly touch or Handle the silicone lens surface, it may damage the internal circuitry. 通过使用适当的工具从材料侧面夹取，不可直接用手或尖锐金属压胶体表面，它可能会损坏内部电路。

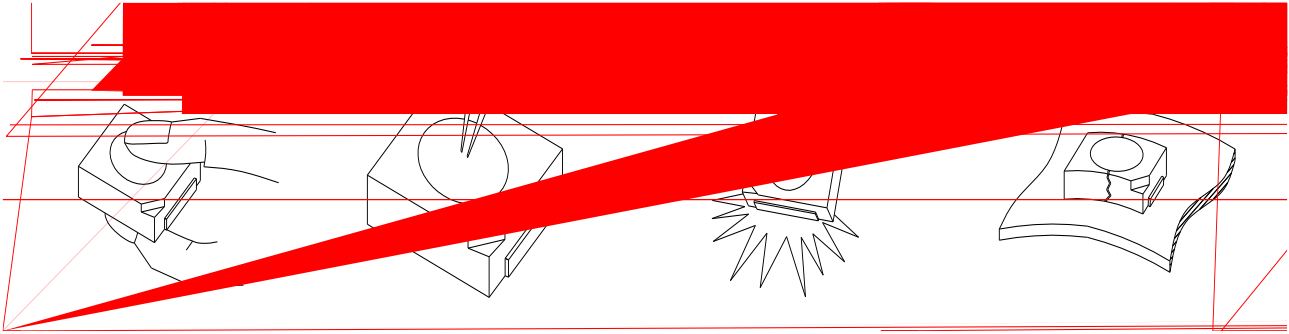


Fig 4-1 Misoperation 错误操作

(5) In designing a circuit, the current through each LED must be exceed the absolute maximum rating specified for each LED. In the meanwhile, resistors for protection should be applied, otherwise slight voltage shift will cause big current change, burn out may happen. The driving circuit must be designed to allow forward voltage only when it is ON or OFF. If the reverse voltage is applied to LED, migration can be generated resulting in LED damage. 设计电路时，通过 LED 的电流不能超过规定的最大值，同时，还需使用保护电阻，否则，微小的电压变化将会引起 LED 的电流变化，严重时会导致 LED 烧毁。电路设计时必须保证只有在开灯或者关闭的时候出现正向电压的变化，不要施加反压，否则会损坏 LED。

(6) Thermal Design is paramount importance because heat generation may result in the Characteristics decline, such as brightness decreased, Color change and so on. Please consider the heat generation of the LEDs when making the system design. LED 容易因为自身的发热和环境的温度改变而改变，温度升高会降低 LED 发光效率，影响发光颜色，所以在设计时应充分考虑散热问题。

(7) Compared to standard encapsulants, silicone is generally softer, and the surface is more likely to attract dust requiring special care during processing. In cases where a minimal level of dirt and dust particles cannot be guaranteed, a suitable cleaning solution must be applied to the surface after the soldering of components. Refond suggests using isopropyl alcohol for cleaning. In case other solvents are used, it must be assured that these solvents do not dissolve the package or resin. Ultrasonic cleaning is not recommended. Ultrasonic cleaning may cause

damage to the LED. 与其他封装胶相比，硅胶通常较软，表面易吸附脏物，应用时应特别注意，当  
~~清洗以后需要采用恰当的清洗方式。我们推荐白异丙醇作清洗剂。如果对产品洁净度要求较高时，可能~~  
 需要用到其他清洗剂，必须保证不会破坏封装体，超声清洗可能会对 LED 带来损害，不推荐这种清  
 洗方式。

Table 4-1 Storage 储存

Conditions 种类		Temperature 温度	Humidity 湿度	Time 时间
Storage	Before Opening Aluminum Bag 拆包前	30°C	75%	Within 6 Months From Date 6个月内
	After Opening Aluminum Bag 拆包后	30°C	60%	168hours 168小时
Baking 烘烤		60±5°C	<5%	≥24hours 大于24小时

(8) If the moisture absorbent material silica gel has faded away or the LEDs have exceeded the storage time, baking treatment should be performed after unpacking and based on the following condition 60±5 and less than 5%RH for above 24 hours. ~~或包装失效；~~ ~~如果干燥~~  
~~或者产品不符合以上有效储存条件，需拆包后进行烘烤。烘烤条件：60±5°C，小于 5%RH，大于~~  
 24 小时。

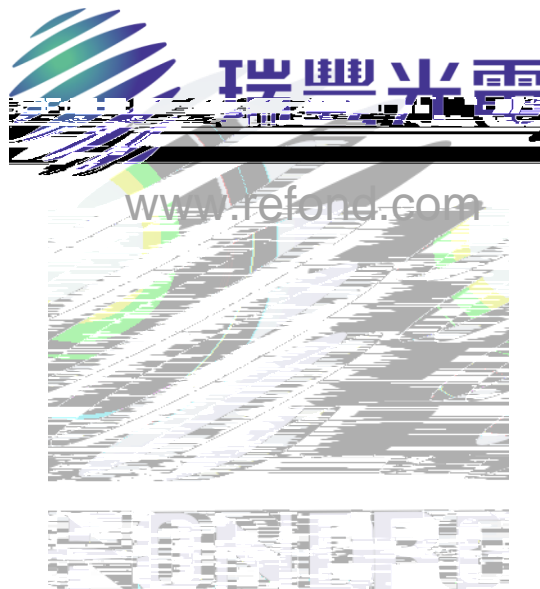
If the package is flatulence or damaged, please notify the sales staff to assist. ~~如果包装胀气或者~~

(9) Similar to most Solid state devices; LEDs are sensitive to Electro-Static Discharge (ESD) and Electrical Over Stress (EOS). ~~像其他的固态半导体器件一样，LED 对静电过流击穿非常敏感，需要~~  
 要做好防护。

(10) Other points for attention, please refer to our relevant information. ~~其它注意事项请参照瑞丰相~~  
 关资料。

### Version History/修订历史

Date日期	Revisor修订者	Version版本	Verifier审核	Remarks备注
2023-05-23	刘明	E0	姚胜坚	



Declare 申明

This specification is written both in English and in Chinese and the latter is formal.

产品规格书以中英文方式书写, 若有冲突以中文版本为准